



Promotional bottles

Catalogue 2021



Your partner in promotional bottles

You may have already used our bottle. It wouldn't be surprising, as we have been the sector specialist in the production and printing of drinking bottles for more than 25 years. A pure Dutch product.

Our customers are increasingly aware of a healthy lifestyle and often ask for environmentally friendly promotional items that are produced in an ethically responsible and sustainable way. For the development of our products we are constantly looking for new raw materials that are greener, cleaner and as environmentally friendly as possible. To do this, we continuously test, measure, manage and report our processes in our factory with Sedex certification and by our ISO-certified printer.

This is how we try to make a positive contribution to the environment.

Find your bottle [Mix match & customize](#)



**BPA
FREE**





Shiva O₂
Shiva Bio
Shiva Pura
Fuse Bio

Eco bottles
We care for our planet

Shiva O₂

500ml & 750 ml



Original, screw cap



100% biobased made from sugarcane

This bottle is made from 100% biobased material from sugarcane. The sugarcane is processed to produce molasses. Aside from sugar, this can also be made into ethylene. This is processed into ethynol products such as polyethylene. This way of making ethynol products is much cleaner than the conventional method with petroleum. In short, sugarcane produces a perfect product that is 100% recyclable, and we use it to make bottles.

Shiva Bio

500 & 750 ml



Original, screw cap



100% biodegradable

The bottle made from biodegradable polyethylene decomposes in the landfill. The flexibility of this material is high. On one hand because it is simply made of polyethylene, you can dispose of this bottle in the plastics bin to be 100% recycled. On the other hand, the bottle is biodegradable.

Shiva Pura



500 ml



Original, screw cap



Antibacterial Shiva bottle

In times where hygiene is of the utmost importance we introduce our Shiva PURA bottle. This bottle is made of antibacterial plastic containing a special additive. This releases silver ions that prevent bacteria from colonizing the surface of the bottle. The perfect give away in these challenging times.

Fuse Bio

Transparent 450ml



75% biodegradable

Cap and fruit fusion stick are not bio

Indicated PMS references do not reflect an exact colour match.



Fuse

Lifestyle bottles

We care for your health

Lifestyle bottles

We care for your health 

[Eco bottles](#)

[Lifestyle bottles](#)

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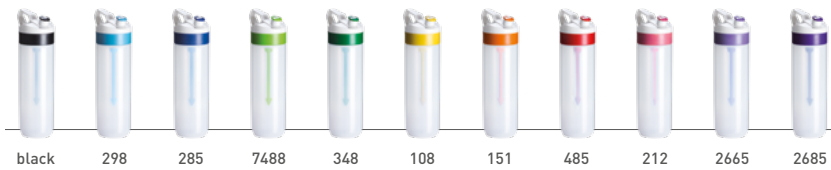
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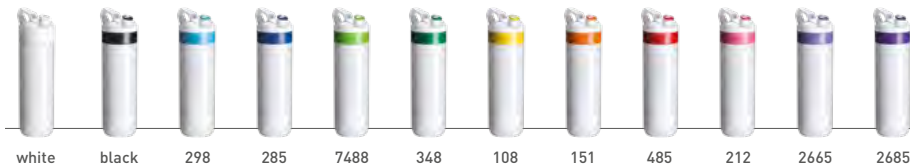
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Fuse

Transparent 450ml



White 450ml



Transparent black 450ml



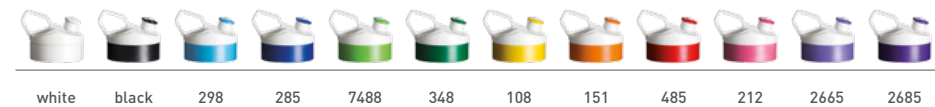
Specials 450ml



Fruit fusion bidon

- Most affordable fruit fusion bottle
- Size suitable for children's hands
- Also available in 75% biodegradable material
- Large area for full colour printing

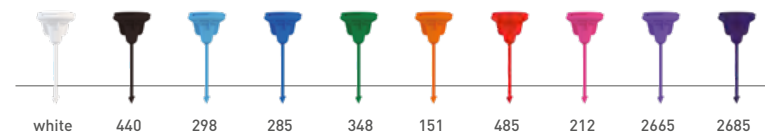
White



Anthracite (pms 440)



Fruit Fusion Stick, option



Indicated PMS references do not reflect an exact colour match.





Shiva

Sport bottles
We care for your hydration

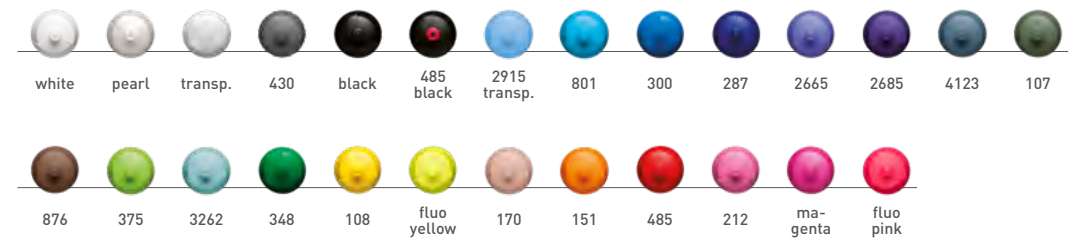
Shiva

500ml & 750ml

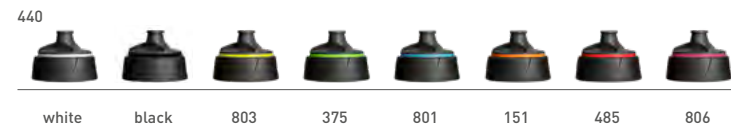


Cap options

Original, screw cap



Premium, Shanti membrane cap



XT, extended pull lid



Indicated PMS references do not reflect an exact colour match.

Iconic bottle with powerful design

- 3 screw cap options
- Also available in 100% biodegradable material and 100% biobased made of sugarcane
- Large area for full colour printing

Accessories

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Fuse display

Including 10 printed bottles of 450ml.



StarLight bottle crate

Suitable for transporting up to 8 Shiva bottles of 500ml or 750ml.
Only available in black. From 500 pieces onwards the bottle crate is available in your own color.



Sponsorship

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Choice of Champions

To support the cycling sport, we are technical partner of many WorldTour teams, Pro-continental teams, Continental teams, Women teams, triathletes, ice-skaters, cyclocross and MTB teams. And partner with federations like the UCI. To make sure our products are what you are looking for, we develop them in cooperation with professional riders.

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Silk screen prints

For each print colour we make an individual screen.

We can print up to 12 colours. Our state of the art printing machine prints 6 colours in one production run.

File specifications

- Adobe Illustrator 8.0 or higher (eps or vector ai file)
- Adobe Photoshop 5.0 or higher (or Adobe in-Design)
Per email, max.10 MB or via We Transfer.

Fonts

- Mac user: please put the letter type in outline and send us the Fonts
- PC user: always change letters into outline

Print area

- Bidon 450ml: 195 x 147 mm
- Bidon 500ml: 235,5 x 100 mm
- Bidon 750ml: 235,5 x 100 mm & 235,5 x 22 mm (upper print area)

Distance between upper and lower part of imprint of the 750ml bottle is 95 mm (heart to heart print).

Full colour process print: CMYK

It could be, that part of the design has to be made up in CMYK and an additional spot colour. For example, text with a specific pantone colour. Therefore, to ensure your calculations are correct, please always send us the artwork to check the number of print colours required.

Printing full colour

When printing a multiple colour design, where the colours meet a 0,5 mm tolerance in closure must be accepted. When printing full colour process CMYK, the end result is mat, pixelated and can deviate from the visual proof. Our raster size is 34 dpi.

Printing on coloured bottles

To print a pantone colour onto a coloured bottle, it's necessary to print a white underlay first. No white underlay is required for grey tints, gold, silver and white. In some cases an outline is visible and has to be accepted. The white underlay is calculated as one extra print colour and one extra screen. If white is already part of the design, there is no extra white underlay required. If in doubt, please contact us for information.

Dark bottles

Dark bottles are more sensitive to scratches and scuff marks.

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Bottles

Packaging

Bottle	Content	Amount	Box size	Weight
Fuse with fruit fusion	450ml	50 pcs.	33x33x47 cm	4,9 kg
Fuse	450ml	50 pcs.	33x33x47 cm	4,4 kg
Shanti	500ml	25 pcs.	39x39x22 cm	2,5 kg
Shanti	750ml	25 pcs.	39x39x27 cm	3,1 kg
Shiva	500ml	50 pcs.	39x39x40 cm	4,4 kg
Shiva	750ml	50 pcs.	39x39x52 cm	5,4 kg

Big pallet

Bottle	Content	Bottle/pallet	Big pallet size
Fuse	450ml	2,100 pcs.	120x120x210 cm
Shanti	500ml	2,025 pcs.	120x120x220 cm
Shanti	750ml	1,575 pcs.	120x120x220 cm
Shiva	500ml	2,250 pcs.	120x120x220 cm
Shiva	750ml	1,800 pcs.	120x120x220 cm

Small pallet

Bottle	Content	Bottle/pallet	Small pallet size
Fuse	450ml	1,500 pcs.	80x120x215 cm
Shanti	500ml	1,350 pcs.	80x120x220 cm
Shanti	750ml	1,050 pcs.	80x120x220 cm
Shiva	500ml	1,500 pcs.	80x120x220 cm
Shiva	750ml	1,200 pcs.	80x120x220 cm

Bottle sizes

Bottle	Content	Height	Diameter	Weight
Fuse with fruit fusion	450ml	230 mm	64 mm	90 grams
Fuse	450ml	230 mm	64 mm	80 grams
Shanti	500ml	202 mm	77 mm	90 grams
Shanti	750ml	257 mm	77 mm	115 grams
Shiva	500ml	196 mm	77 mm	80 grams
Shiva	750ml	250 mm	77 mm	100 grams

StarLight bottle crate

Per pallet size 120x120x220

135 pcs. packed in individual boxes

200 pcs. in bulk

StarLight in box

Box size = 36x26x21 cm

Weight = 880 grams

UPS

4 pcs. StarLight - 1 package with UPS

50 bottles 500ml & 750ml - 1 package with UPS